



Trilliant™ HC HC3220-0030 RS Natural Polycarbonate

Key Characteristics

Product Description			
The Trilliant® specialty compounds offer a complete system of specialty engineered materials, certified processes, services and technical support that enable healthcare OEM's to get to market ahead of the competition. When specified, Trilliant® compounds may incorporate agency rated materials that meet USP Class VI, FDA or ISO 10993 testing requirements.			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Features	• Biocompatible • Chemical Resistant	• Good Colorability • Good Impact Resistance	• Specialty Grade
Uses	• Hospital Goods • Housings	• Medical Devices • Medical/Healthcare Applications	
Agency Ratings	• USP Class VI		
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.41	1.41	ASTM D792
Molding Shrinkage - Flow	1.0E-3 in/in	0.10 %	ASTM D955
Molding Shrinkage - Across Flow	0.011 in/in	1.1 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Yield)	17000 psi	117 MPa	ASTM D638
Tensile Elongation ² (Break)	9.0 %	9.0 %	ASTM D638
Flexural Modulus	1.05E+6 psi	7240 MPa	ASTM D790
Flexural Strength	27000 psi	186 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	2.3 ft-lb/in	120 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm)	> 289 °F	> 143 °C	ASTM D648
Melting Temperature	550 to 590 °F	288 to 310 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	200 °F	93.3 °C
Drying Time	3.0 hr	3.0 hr
Mold Temperature	150 to 170 °F	65.6 to 76.7 °C

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Notes¹ Typical values are not to be construed as specifications.² Type I, 2.0 in/min (51 mm/min)**CONTACT INFORMATION****Americas**United States - Avon Lake
+1 440 930 1000United States - McHenry
+1 815 385 8500**Asia**China - Guangzhou
+86 20 8732 7260China - Shenzhen
+86 755 2969 2888China - Suzhou
+86 512 6823 24 38China - Suzhou
+86 512 6265 2600Hong Kong -
+852 2690 5332Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849**Europe**Germany - Gaggenau
+49 7225 6802 0Spain - Barbastro (Huesca)
+34 974 310 314*Beyond Polymers.**Better Business Solutions. SM*

www.polyone.com

PolyOne Americas33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE**PolyOne Asia**No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188**PolyOne Europe**6 Giällewee
+352 269 050 35

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